

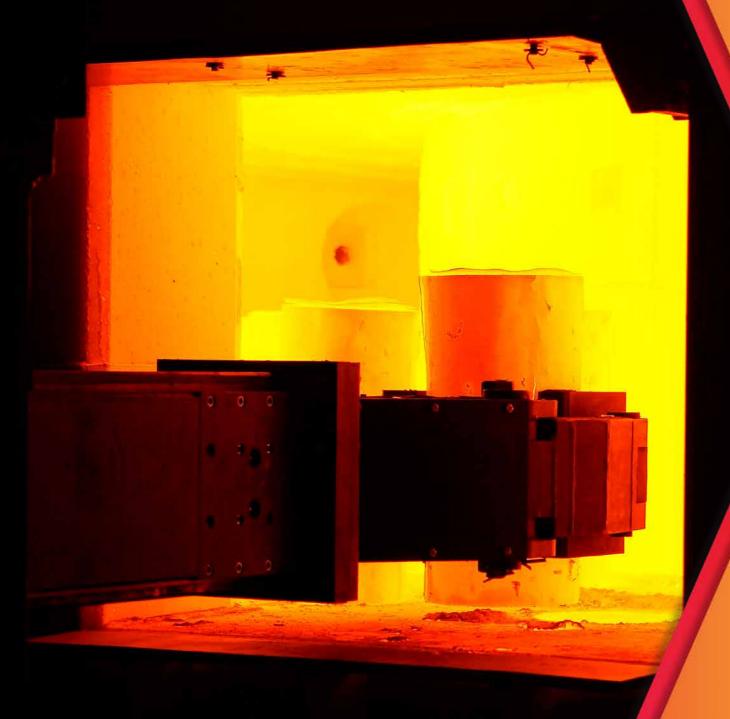
**Certification ISO 9001** 



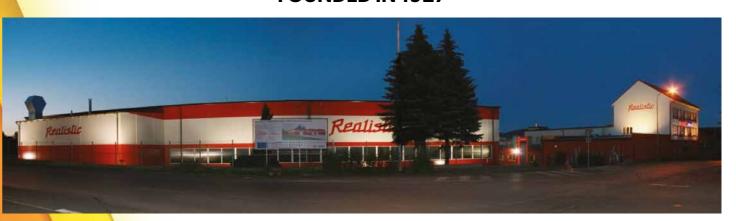
### **COMPANY INFORMATION**

#### Motto

We know no obstacles in designing the heat treatment equipment...



#### **FOUNDED IN 1927**



### With the name Realistic you buy:

- Quality proven products
- Technological support
- Design according to specification
- Top service

BUREAU VERITAS
Certification

#### **Board of Directors:**

Charman of the board of directors
Member of the board of directors

Ing. Tomáš Egermajer Ing. Eduard Škivra Roman Zelenka Mgr. Lenka Slunská Ing. Vladimír Novotný Executive director Commercial director Head of service

**Economic director** 

### The word of company management:

"For unique and non-standard technologies, it is not possible to use simple or better furnaces, but special technologies need to be developed to meet both customer requirements and requirements defined by standards ČSN and EN."



Complex and special technologies

technologies for temperatures up to 1200 °C



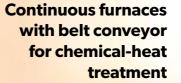
Quenching

**Annealing** 

**Tempering** 

**Protective atmosphere** 

**Chamber furnaces** 







Continuous furnaces with roller conveyor for chemical-heat treatment

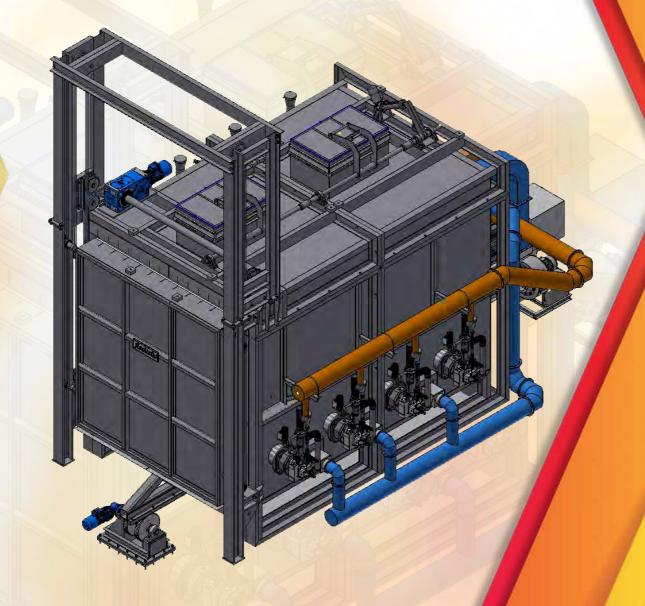






# Heat treatment

technologies for temperatures up to 1200 °C





**Heat treatment of steel** 

**Chemical-heat treatment** 

**Heat treatment of aluminum** 

Drying and preheating

Shaft and bell type carburizing and nitriding furnaces



**Car-hearth furnaces** 



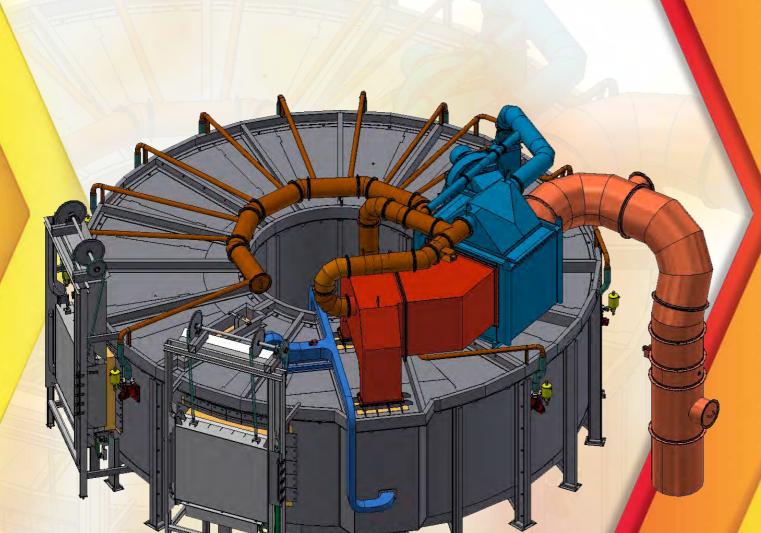
Continuous furnaces with roller conveyor



Chamber furnaces and quenching tanks

# Forging

technologies for temperatures up to 1280 °C





**Preheating before forging** 

**Heat treatment** 

**Direct heat treatment** 

**Preheating of dies** 

Rotary hearth, chamber and car-hearth furnaces for preheating before forging





**Equipment for direct heat treatment** 



Chamber and car-hearth furnaces for preheating dies



Gas heated melting furnaces

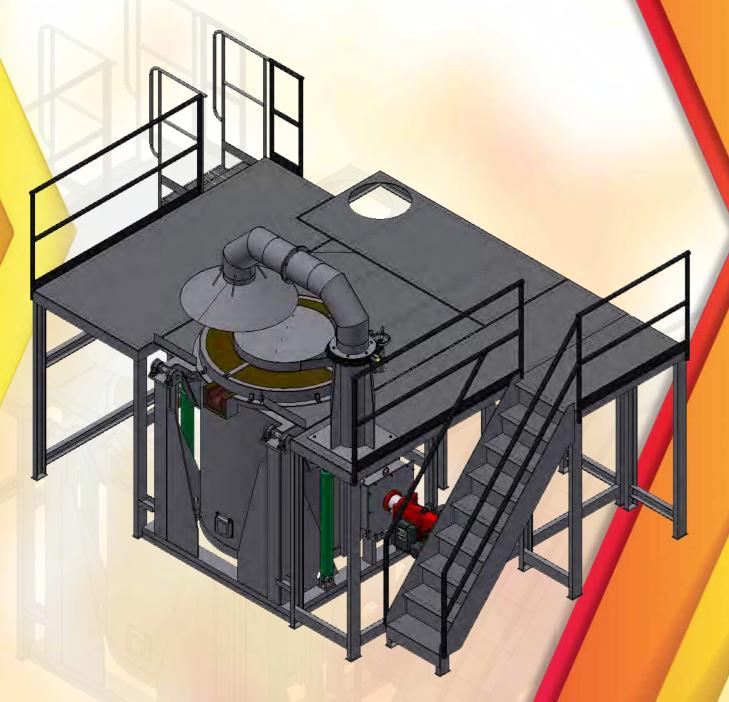
**Holding furnaces** 

**Rotary furnaces** 

**Precision casting equipment** 

# Foundry

technologies for temperatures up to 1300 °C





Gas heated melting furnaces



Equipment for precision casting



Rotary furnace



Holding furnaces for low pressure casting

**Induction furnaces** 



Preheating

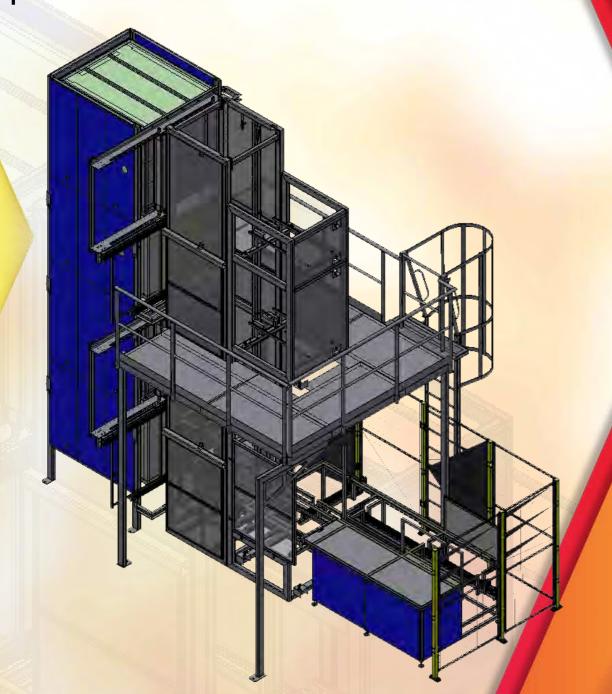
Curing

Special processes

**Drying, firing** 

### **Automotive**

technologies for temperatures up to 500°C





for drying

**Continuous furnace** 

**Chamber drying furnaces** 



Continuous furnaces with roller conveyor



**Equipment for curing** 



**Bisque Firing** 

Glaze firing

**Decor firing** 

Drying

**Chamber kilns** 



Kilns with roller conveyor



**Tunnel kilns with cart** 





**Porcelain** 

and ceramics

Glass cooling

**Decor firing** 

**Kilns for tempering** 

**Bricks drying and firing** 

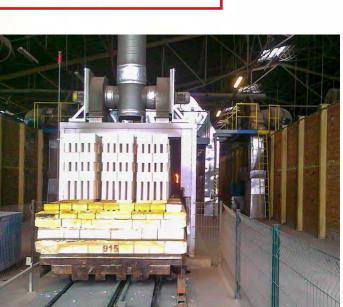
Chember tempering kilns



Chamber kilns for glass cooling



Chamber kiln for decor firing



**Car-hearth kilns** 

Glass

and brics

### Accessories

**Quenching tanks** 

**Conveyors** 

**Manipulators** 

**Automatic control systems** 

**Technological washing** 

**Baskets and fixtures** 



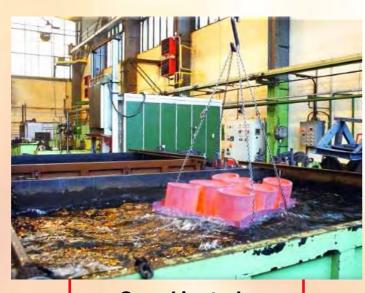
Automatic control systems



**Manipulator** 



Conveyors



**Quenching tanks** 

### Services

Spare parts

Repairs

Service

Holders

#### Service:

- Warranty and post warranty service
- 2 years warranty as standard
- Temperate uniformity survey of furnace work space (at up to 20 points) – authorized protocols
- Electro revision ( default, periodic)
- Gas revision
- Maintenance staff training
- Operators training

#### **Spare parts:**

- Spare parts supply for minimum 10 years guaranteed
- Based on service contract, spare parts can be kept on stock

#### Repairs:

- Medium repairs and complete overhauls
- Modernizations of furnaces lowering energy consumption,
- Modernization of control system
- Furnace insulation new insulation, insulation repairs

#### **Holders:**

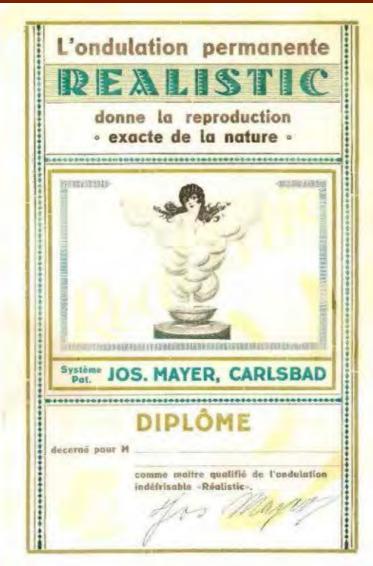
- High dimensional and shape accuracy
- Smooth and closed surface
- Dense and homogeneous shards
- Good resistance to sudden temperature changes







## History







#### "Realistische Dauerwellen"

In 1926 the hairdresser losef Mayer (1881 – 1952) rented a room in the house No. 1120 and established a shop there. Nobody knew at that time that he had founded a shop which would again a reputation in the whole world within a few years and that every woman in the civilized world would know its name: Mayer - Realistic. Josef Mayer started the production of a special apparatus by means of which a perm was made. The appartus made use of electicity and it was a real breakthrough in the world of fashion. It took almost six hours to put permanent waves into hair when the hairdresser used the classical chemical processs. Mayer's apparatus made the whole proces shorters (1,5 hour) and, at the same time, reduced its price so much that the sea of permanent waves spread over the heads of women all over the world within a short time. Mayer's business flourished and became so popular that in 1927 he had to dismiss the staff because somebody, who was probably initiated by a competitor, tried to sabotage the production. No wonder - other hairdressers protested saying that the price of the perm made by Mayer's apparatus should be raised or which would even be better - his method should be forbidden. Yet the desire of every woman for beauty saved him and brought him to Olympus of the world of hairdressers – it was as early as in the January of 1927 that he won the first prize for his invention at the international contest oh hairdressers in New York. Mayers was very popular in America. One of the streets in Cincinati (Ohio) was named Realistic Avenue after his business. Even his evacuation from Czechoslovakia, which he had to leave in 1946, did not break him. Up to his death in 1952 he was often seen among top hairdressers.

After privatization in year 1996 company Realistic s.r.o. follows up its production of devices designed for all industrial areas with main focus on forges and foundries, but also on automotive and aerospace industry. The company has dynamically expanded and since year 2001 became joint stock company.

Since year 2004 the company is holder of quality certificate ISO 9001.

In 2009 there was a reconstruction of the premises with support of OPPI.

In 2011, there was a reconstruction of office space for company management and for the business and technology department.

In 2018, the ISO 9001 quality certificate was successfully recertified.



# Furnace types

Electric Heating	Gas Heating	
CAB	РВ	Rotary-hearth furnaces for various applications
CAC	PC	Crucible furnaces for melting of non-ferrous metals
CACD	PCD	Tilting crucible furnaces for melting of non-ferrous metals
CACT		Crucible furnaces for holding of non-ferrous metal– low-pressure casting
CAD		Crucible salt baths for steel hardening and other applications
CAE	PE	Chamber furnaces for various applications
CAEE	PEE	Two-chamber furnaces for various applications
CAF	PF	Stepping continous furnace for various applications
САН	PH	Continuous furnace with suspension conveyor
CAI	PI	Chamber drying furnaces
CAJ	PAJ	Continuous furnace with vibrating conveyor for various applications
CAK	PK	Shaft furnaces for various applications including chemical heat treatment
CAL	PL	Tunnel furnaces
CAM	PM	Bath furnaces for various applications
CAN	PN	Car-hearth furnaces for various applications
CAO	РО	Bell-type furnaces for various applications
CAP	PP	Push-through furnaces for various applications
CAR	PR	Rotary furnaces for various applications
CAX	PX	Special application (rapid quenching in aerospace industry, etc.)
CAY	PY	Continuous furnaces with roller conveyor

## References











#### Where to find us?

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